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The world's largest tyre makers by sales

Sales

Rank (prior year)	Tyre maker	2023			2022			2021			2020			2019								
		Euro	Share tyres	Local curr.	Euro	Share tyres	Local curr.	Euro	Share tyres	Local curr.	Euro	Share tyres	Local curr.	Euro	Share tyres	Local curr.						
1. (1.)	Michelin	28,343.0	26,727.5	94.3%		28,590.0	28,018.2	98.0%		23,795.0	23,319.1	98.0%		20,469.0	20,059.6	98.0%		24,135.0	23,652.3	98.0%		
2. (2.)	Bridgestone	1)	27,594.2	25,690.2	93.1%	4,313.8	29,220.1	27,028.6	92.5%	4,110.1	24,897.2	23,029.9	92.5%	3,246.1	23,673.8	19,649.3	83.0%	2,994.5	28,912.6	24,217.7	83.8%	3,525.6
3. (3.)	Goodyear	2, 10)	18,159.3	18,159.3	100.0%	20,066.0	19,505.9	19,505.9	100.0%	20,805.0	15,431.8	15,431.8	100.0%	17,478.0	10,040.7	10,040.7	100.0%	12,321.0	13,125.3	13,125.3	100.0%	14,745.0
4. (4.)	Continental		41,420.5	13,958.0	33.7%		39,408.9	14,005.2	35.5%		33,765.2	11,807.6	35.0%		37,722.3	10,158.6	26.9%		44,478.4	11,728.0	26.4%	
5. (6.)	Pirelli		6,650.1	6,650.1	100.0%		6,615.7	6,615.7	100.0%		5,331.0	5,331.0	100.0%		4,302.0	4,302.0	100.0%		5,323.0	5,323.0	100.0%	
6. (5.)	Sumitomo Rubber Industries (SRI)	1)	7,531.5	6,439.4	85.5%	1,177.4	7,811.0	6,682.1	85.5%	1,098.7	7,179.0	6,173.9	86.0%	936.0	6,251.9	5,376.6	86.0%	790.8	7,325.8	6,294.5	85.2%	893.3
7. (7.)	Hankook	3)	6,235.5	6,235.5	100.0%	8,939.6	6,245.3	6,245.3	100.0%	8,394.2	5,304.8	5,304.8	100.0%	7,142.3	4,830.8	4,830.8	100.0%	6,454.0	5,310.0	5,310.0	100.0%	6,883.3
8. (8.)	Yokohama Rubber	1)	6,302.9	5,597.0	88.8%	985.3	6,117.6	5,371.3	87.8%	860.5	5,145.0	4,496.7	87.4%	670.8	4,511.0	3,775.7	83.7%	570.6	5,334.3	4,293.0	80.5%	650.5
9. (9.)	Zhongce Rubber	4, 9)	4,458.1		n/a	35,000.0	4,321.7		n/a	31,800.0	4,209.4		n/a	30,285.7	3,508.6		n/a	28,148.0	3,527.7		n/a	27,588.0
10. (12.)	Sailun Group	4)	3,309.0	3,309.0	100.0%	25,978.3	2,976.6	2,976.6	100.0%	21,902.2	2,501.6	2,501.6	100.0%	17,998.4	1,920.1	1,920.1	100.0%	15,404.0	1,934.4	1,934.4	100.0%	15,127.8
11. (10.)	Toyo Tires	1)	3,536.3	3,232.2	91.4%	552.8	3,534.8	3,241.4	91.7%	497.2	3,018.1	2,804.4	90.1%	393.5	2,718.0	2,427.2	89.3%	343.8	3,095.4	2,729.5	88.2%	377.5
12. (11.)	Cheng Shin Tires (Maxxis)	5)	2,833.3	2,833.3	100.0%	96,201.3	3,000.5	3,000.5	100.0%	98,622.9	3,229.4	3,229.4	100.0%	101,537.0	2,790.4	2,790.4	100.0%	96,209.0	3,254.2	3,254.2	100.0%	109,508.0
13. (13.)	Apollo Tyres	6, 8)	2,815.5		n/a	253,777.2	2,748.1		n/a	245,681.3	2,501.7		n/a	210,711.0	2,042.4		n/a	175,263.8	1,969.5		n/a	163,270.0
14. (15.)	Kumho Tire	3)	2,818.9	2,776.7	98.5%	4,041.4	2,648.0	2,648.0	98.5%	3,559.2	1,932.0	1,903.0	98.5%	2,601.2	1,624.8	1,600.4	98.5%	2,170.7	1,827.7	1,802.1	98.5%	2,369.2
15. (16.)	MRF Tyres	6, 8, 9)	2,772.0		n/a	249,861.4	2,553.3		n/a	228,264.4	2,291.9		n/a	193,044.3	1,883.5		n/a	161,631.9	1,958.9		n/a	162,393.6
16. (14.)	Giti Tire	9)	2,747.0		n/a	n/a	2,696.0		n/a		2,506.0		n/a		2,179.0		n/a		2,760.0		n/a	
17. (17.)	Linglong Tire	4)	2,568.5	2,568.5	100.0%	20,165.3	2,311.2	2,311.2	100.0%	17,005.9	2,582.4	2,582.4	100.0%	18,579.2	2,291.4	2,291.4	100.0%	18,382.7	2,194.8	2,194.8	100.0%	17,164.2
18. (20.)	Nexen Tire	3)	1,884.5		n/a	2,701.7	1,932.5		n/a	2,597.4	1,544.4		n/a	2,079.4	1,271.0		n/a	1,698.1	1,560.1		n/a	2,022.3
19. (---)	JK Tyre & Industries	6, 8)	1,669.3		n/a	150,461.3	1,642.2		n/a	146,814.6	1,428.6		n/a	120,195.2	1,065.7		n/a	91,452.7	1,055.9		n/a	87,532.9
20. (19.)	Titan Tire	2)	1,648.7	1,648.7	100.0%	1,821.8	2,033.9	2,039.9	100.0%	2,169.4	1,571.8	1,571.8	100.0%	1,780.2	1,026.2	1,026.2	100.0%	1,259.3	1,289.5	1,289.5	100.0%	1,448.7
	Triangle Tyre	4)	1,327.5	1,327.5	100.0%	10,421.7	1,253.0	1,253.0	100.0%	9,220.1	1,244.6	1,244.6	100.0%	8,954.4	1,063.9	1,063.9	100.0%	8,535.3	1,015.4		100.0%	7,940.8
	Ceat Tyres	6, 8)	1,325.0	1,325.0	100.0%	119,434.8	1,265.7	1,265.7	100.0%	113,149.0	1,113.0	1,113.0	100.0%	93,748.1	888.4	888.4	100.0%	76,234.1	798.9	798.9	100.0%	66,224.5
	Huayi Group (Double Coin)	4)	5,263.9	1,297.2	24.9%	41,326.7	5,291.7	1,361.7	25.7%	38,937.5	5,564.4	1,306.2	23.5%	40,034.5	3,506.0	1,051.8	~ 30%	28,126.8	4,798.4	1,439.5	~ 30%	37,526.1
	Prinx Chengshan	4)	1,267.2	1,267.2	100.0%	9,949.0	1,107.9	1,107.9	100.0%	8,152.0	1,047.6	1,047.6	100.0%	7,537.2	783.2	783.2	100.0%	6,283.1	714.7	714.7	100.0%	5,589.0
	Guizhou Tyre	4)	1,222.9		n/a	9,601.2	1,147.0		n/a	8,439.9	1,020.1		n/a	7,339.3	848.7		n/a	6,808.7	825.8		n/a	6,458.3
	Nokian Tyres		1,173.6	1,173.6	100.0%		1,776.1	1,776.1	100.0%		1,714.1	1,714.1	100.0%		1,313.8	1,313.8	100.0%		1,595.8	1,595.8	100.0%	
	BKT	2, 8)	1,089.3	1,089.3	100.0%	98,180.9	1,146.2	1,146.2	100.0%	101,060.6	1,036.8	1,036.8	100.0%	87,330.4	694.0	694.0	100.0%	59,553.5	610.6	610.6	100.0%	50,620.2
	Prometeon	11)	n/a			n/a				1,110.6	1,110.6	100.0%		912.1	912.1	100.0%		1,075.0	1,075.0	100.0%		
	Kenda	5)	1,014.4	1,014.4	100.0%	34,443.7	1,178.1	1,162.8	100.0%	38,617.9	1,109.8	1,109.8	100.0%	34,896.1	877.0	877.0	100.0%	30,260.2	954.7	954.7	100.0%	32,127.4
	Aeolus Tyres	4)	731.0		n/a	5,738.8	677.9		n/a	4,987.9	772.5		n/a	5,557.6	695.4		n/a	5,578.7	756.2		n/a	5,914.2
	Brisa	7)	648.5	648.5	100.0%	21,175.0	705.3	705.3	100.0%	14,080.5	435.5	435.5	100.0%	6,634.3	464.9	464.9	100.0%	4,236.9	532.3	532.3	100.0%	3,558.3
	Jiangsu General	4)	645.1		n/a	5,064.4	560.0		n/a	4,120.5	591.5		n/a	4,255.5	429.8		n/a	3,447.7	426.5		n/a	3,335.5
	Doublestar	4)	593.0		n/a	4,655.5	543.5		n/a	3,910.4	502.9		n/a	3,924.5	551.5		n/a	4,420.7	527.3		n/a	4,123.8
	Nankang Rubber	5)	231.3		n/a	7,852.0	226.1		n/a	7,412.0	256.9		n/a	8,077.6	281.2		n/a	9,695.1	330.2		n/a	11,111.6